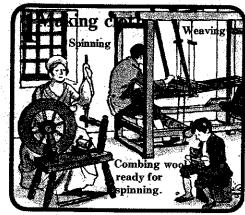


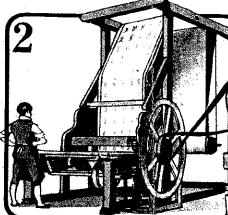
Machines and Factories

In the first half of the 18th century, most people in Britain still lived and worked in the countryside. Woollen and cotton cloth, produced in the north of England, were the chief manufactured goods. Before 1750 cloth was mainly made by hand, in people's homes. But by 1850 it was being made by machines in factories. The new factories employed lots of people and towns quickly grew up round them. These changes in working life have become known as the "Industrial Revolution".

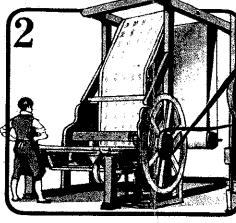


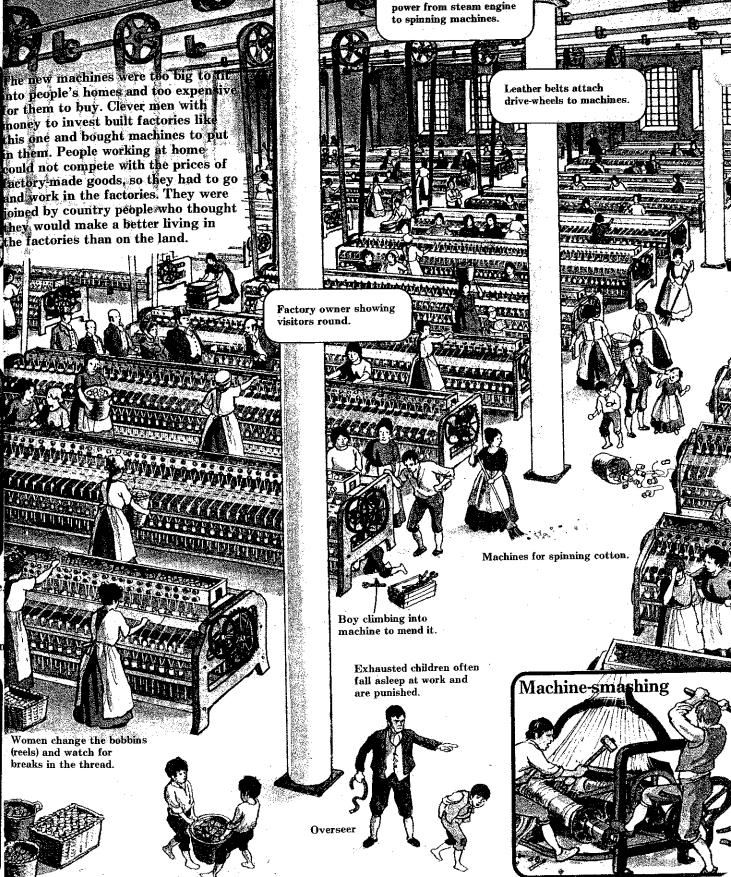
Britain produced a great deal of woollen cloth. In the first half of the 18th century, most of it was made by villagers in their homes and sold to visiting merchants.

steam engines.



Then machines like this were invented. They helped spinners and weavers to work much faster. Later they were adapted to be driven by water, and later still by steam.



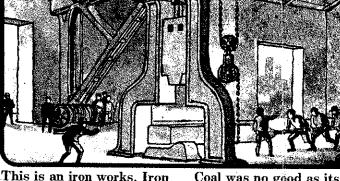


Drive-wheel transfers

The early factories used water power to make their machines go. Various people experimented with the idea of using steam. Eventually a Scotsman

Steam

called James Watt found out how to make steam engines drive the wheels of other machines and these were soon being used in factories.



was needed for making the new machines, but ironsmelting needed charcoal and the wood for making this was in short supply.

Coal was no good as its fumes made the iron brittle Then, Abraham Darby discovered coal could be turned into coke which was pure enough for making iro



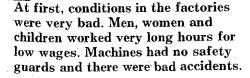
People had been using coal to heat their homes for a long time, but it had been dug only from shallow mines. Deep mines were too dangerous.



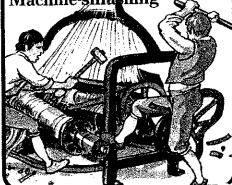
The safety lamp cut down the danger of explosions. Steam pumps helped prevent flooding and there was also a machine which sucked out stale air.



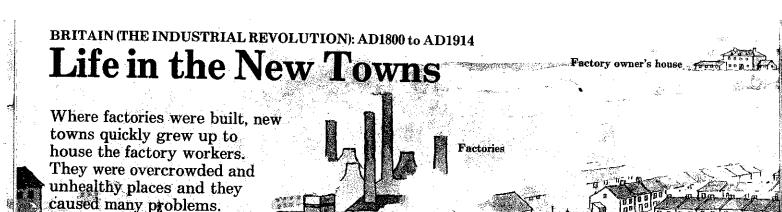
Several inventions made mining safer. Underground rails made it easier to haul coal to the surface from great depths, but conditions in the mines were still very bad. Small children were used to pull the heavy trucks.



Gradually laws were passed to make the factory owners improve conditions in the factories, make working hours shorter and protect the rights of working people.



Machines were very unpopular wif people who had no jobs. Some people even banded together to smash them. One group was called the Luddites after their leader, Ned Ludd.



Diseases spread quickly. Until cheap

ways of travelling were developed the

workers had to live near the factories.

which were often built near coal

mines and ironworks.

Cheap houses, built back-to-back.

especially in the northern towns.

were put up for the factory workers,

Often there were no toilets or running

water. The streets were dirty and the

air and rivers polluted by factories.

The changes in farming and industry left some people without jobs and desperately poor. To get help they had to go and live in "workhouses". Conditions in the workhouses were

very harsh to discourage lazy people from using them. Men and women lived in separate quarters so families were split up. Poor people often preferred to live on the streets.



Many laws were passed during the 19th century to improve people's lives by cleaning up towns, building better houses and setting up schools where organization called the Salvation Army. all children could go without paying.



Key dates

1880, **18**91, 1902

AD1848

AD1875

AD1878

AD1900 AD1909

AD1911

AD1733/1793 Invention of several machines

steam engine.

by the Luddites.

AD1824&1825 Trade Unions made legal, but

factories. AD1833, 1870, Education Acts*.

AD1845/1905 Life of Dr Barnado.

with many restrictions. First of many laws passed to

First Public Health Act.

Salvation Army founded.

Labour Party founded.

Old-age pension Act.

National Insurance Act.

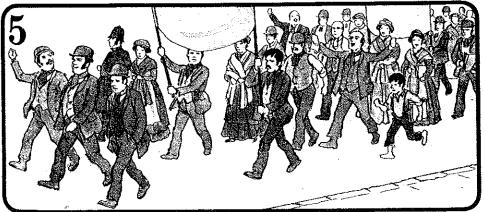
First Housing Act.

for spinning and weaving cloth. James Watt invented his first

Outbreaks of machine-smashing

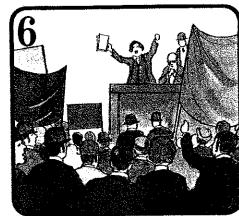
improve working conditions in

These people are collecting theirs from the post office. In 1911, a law was passed which insured people against sickness and unemployment.



Workers began to join together to

but gradually laws were passed which made them legal and gave them the right to picket (stand outside their work places and try to persuade other workers not to go in).



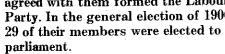
Some trade unionists and people who agreed with them formed the Labour Party. In the general election of 1906,



Several reformers tried to help poor people. Dr Barnardo, shown here, set up children's homes and General Booth started a Christian



form trade unions so that they could bargain for better wages and working conditions by threatening to strike. At first the trade unions were illegal



Old-age pensions started in 1909.



Transport and Travel

The Industrial Revolution brought about immense changes in transport and travel. Some important developments happened first in Britain, others happened first in America and other parts of Europe.



In England, companies called Turnpike Trusts were set up. They built and repaired roads and charged people tolls for using

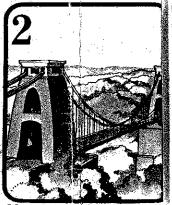
them. This is one of the tollgates. Engineers, like Telford and Macadam, found England, designed by ways of building roads with hard surfaces.

provide them with

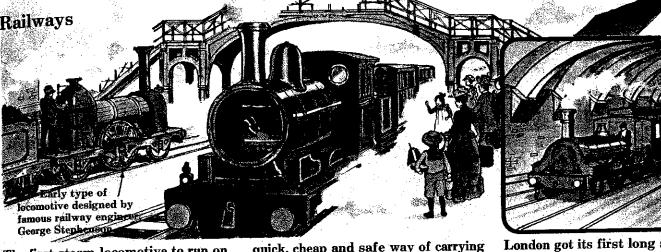
traffic.

transport. Before long, city

streets became packed with



New bridges were also built, many of them iron. This is the Clifton Suspension Bridge in



The first steam locomotive to run on rails was built in England in 1804 by Richard Trevithick. Twenty years later, the first passenger railway was opened and from then on railways Brunel, a famous engineer became very popular. They were a

quick, cheap and safe way of carrying people and goods. As train services improved, it became possible for ordinary people to go on seaside and country holidays. England's roads and canals were neglected.

London got its first long stretch of underground railway in 1863. Until 1890, when electric trains came in, the underground trains were steam powered. The tunnels are still filled with the soot they made.



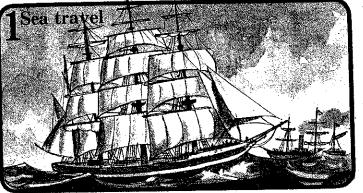
Bicycles were in general use by the 1880s. The early "penny-farthings" were ridden by men, but later models were suitable for women to ride too.



As the population increased buses were introduced to during the 19th century, cities grew in size. People had to live further from their work and horse-drawn



The first mote cars were made in Germany in 1885. They remained too expensive for envone but the very weak by until the 1920s.



ship was also being

sailing ships.

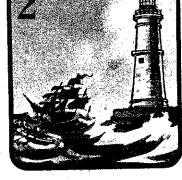
developed at this time.

These ships were built of

They gradually replaced

iron and had steam-engines.

Very fast sailing ships called "clippers" were built during the 19th century and used to carry light cargoes such as tea. A completely new kind of



Many lighthouses were built and a life-boat service introduced, making sea travel much safer than it had been in the past.

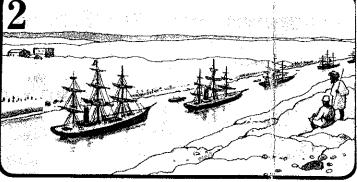


Faster and safer sea travel tempted wealthy people to take holidays abroad. In 1869, Thomas Cook ran his first holiday tour to Egypt.



In the 18th century, it was much cheaper to send heavy goods by water than by road. Where there were no suitable rivers, canals were cut to link important

ports and cities. Locks, like the ones shown here, took the boats up and down slopes. The barges were pulled by horses walking along the "towpath."

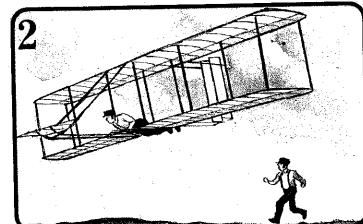


In 1869 the Suez Canal. which links the Mediterranean Sea to the Red Sea, was opened. This canal cut several weeks off

India. Later, in 1915, another long ship canal was opened. This was the Panama Canal in Central America which joined the the journey from Europe to Atlantic and Pacific Oceans.



brothers were the first people to take off into the air. This was in 1783 in a hot-air balloon. Other balloonists tried using hydrogen.



At the beginning of the 20th century, two Americans, the Wright brothers, built a glider like

this one. Later they built an aeroplane fitted with an engine and in 1903 made the first powered flight.

Key dates AD1663/1770 Turnpike trusts set up. AD1783 First ascent of hot air balloon. AD1804 First steam vehicle to run on rails. First railroads opened AD1829 in U.S.A. AD1839 First pedal bicycle made. AD1863 Opening of first underground railway. Suez Canal opened. AD1869 Karl Benz made a 3-wheeled motor on Gottlieb Daine

made a 4-wheek

First powered flight

motor car.

AD1903